

# 8315564

PERMISSIBLE VARIATION ON COMMON  
FRACTION DIMENSIONS TO UNFINISHED SURFACES  
UNLESS OTHERWISE SPECIFIED.  
FABRICATION TOLERANCE

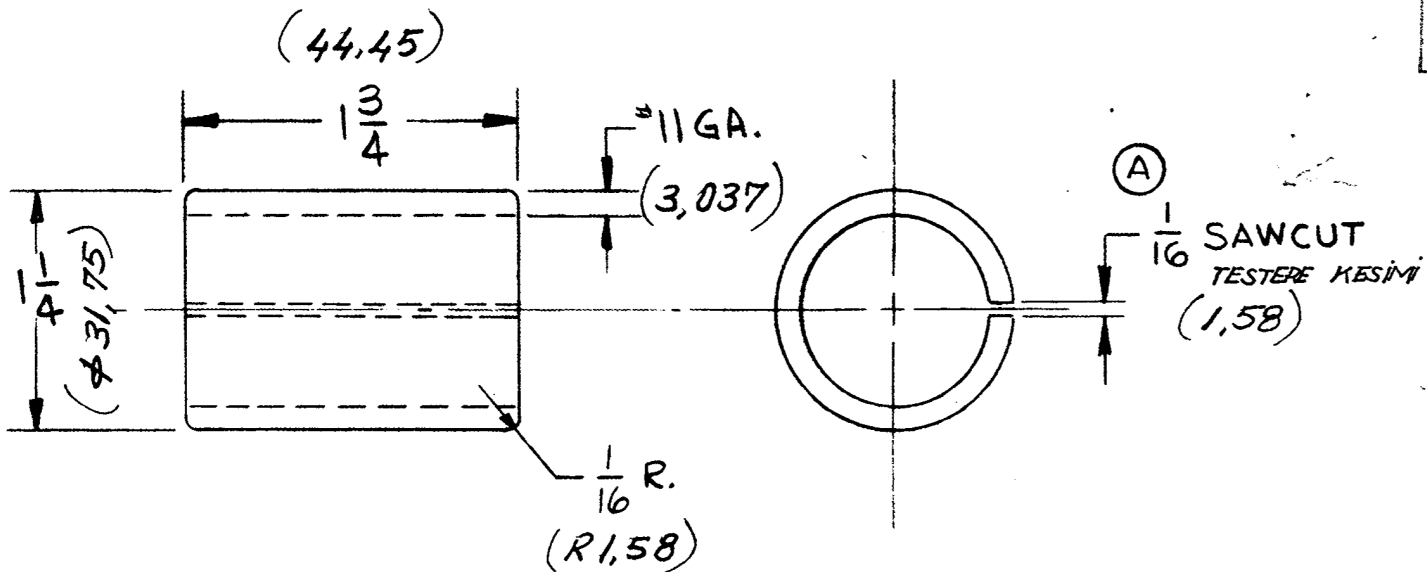
BREAK ALL SHARP  
CORNERS UNLESS  
OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED  
HOLES 118° X ONE THRD DEEP.

SURFACE FINISH SPECS.  
IS IN ACCORDANCE  
WITH G.M. ENGR. STDS.

FOR DIMENSIONAL TOLERANCES NOT SPECIFIED REFER TO A.I. 2100

Ver No 1201 / 123  
Sira No



				MATERIAL EMS 50 CDSS TUBING				NAME OF PART		PART NO.		IT. NO.	
				DR. <i>C. Bannock</i> DATE 12-15-61				ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.					
				CK. <i>R. T. Welch</i> 12-27-61									
				CH. CK.				SUP. <i>dy</i> 12-28-61		TUBING - 1 1/4 BORU			
				WELD.				CH. DR.					
46677 A				SAWCUT ADDED				3-13-72		VESELY		APV'D	
R. F. C. NO.		REV. LET.		REVISION		DATE		BY		CK.		APV'D	
FIRST USED ON				GP-30				MAT'L. <i>HEI</i>		ENGR. <i>WHS</i> 12-29-61		DATE OF PRINT	
												PART NO. <b>8315564</b>	